

CC-2208

CARBON CLEAN OVEN CHAIN CLEANER

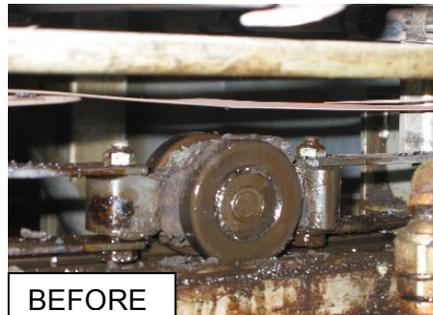
CC-2208 Carbon Clean is compatible with PETRO-GARD®220 or HT-2000™ High Temperature Oven Chain Lubricants and is intended as a labor saving product for softening and dissolving carbon residues on oven chains and all moving metal parts. NSF H-2 Registered, meets the USDA 1998 H2 guidelines.

Carbon Clean is part of Petrochem's Total Preventative Maintenance Program. This program consists of using PETRO-GARD®220 or HT-2000™ Oven Chain Lubricants, Carbon Clean CC-2208 and Petrochem's air blast station to optimize lubrication intervals, to keep the chain and track exceptionally clean and to prevent metal wear.

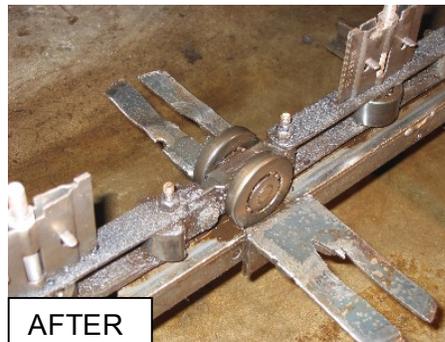
Carbon Clean is a lubricant cleaner used to help soften and dissolve carbon build up on all roller ball bearing chains, pin/roller chains, tortilla chains, slides and gears that require cleaning. If converting from graphite to synthetic lubricant, carbon clean can be used to soften graphite carbon build on chains.



Carbon Debris Removed before converting to HT-2000™ by using CC-2208 Carbon Clean



BEFORE



AFTER

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Member of the American Baking Society

PHYSICAL PROPERTIES:

Property	Test Method	Typical Specification
SAE Grade	ASTM D 445	20
ISO GRADE	ASTM D 445	68
Viscosity @ 40°C, cSt	ASTM D 445	75 cSt
Viscosity @ 100°F, cSt (212°F)	ASTM D 445	6.0 cSt
Flash Point, C°(F°)	ASTM D 92	> 335°F (COC)
Appearance	QL 4099	Bright & Clear Liquid
Odor	QL 4099	Mild Odor

INSTRUCTIONS:

I. Converting to Petrochem's HT-2000™ or PETRO-GARD®220 Oven Chain Lubricants:

1. First clean with our CC-2208 *CARBON CLEAN Lubricant* which can be applied through the automatic oil applicator or sprayed on for several revolutions. If you do not want to run cleaner through applicator, you may use a spray nozzle gun such as GuardAir Syphon Spray Gun Model #79SG012 (Grainger P/N #1RF86). Refer to application report.
2. After using cleaner, air blast the chain several revolutions with protective covering to contain debris.
3. If you have an open area workstation, you may use an air grinder tool on the vertical rollers. Use a large screw drive to remove additional carbon debris between the vertical rollers and on top/bottom of horizontal rollers.
4. Plow the track with wire brush attachment and scraper several revolutions to remove dissolved and softened carbon debris fallen into track.
5. Run oven an additional 3 hours at 300° F to ensure cleaner is completely evaporated from chain.
6. When cleaning is completed, convert to PETROCHEM lubricant and maintain normal lubrication cycles. The roller ball bearings and chain will take on a black shiny look when completely annealed with lubricant.
7. Try to Air Blast the Chain several times during the week to keep removing debris or on the next down maintenance day.

II. Preventative Maintenance Cleaning:

Petrochem suggest that the chain and track be cleaned at least once a month to maintain optimal performance and keep the chain extra clean by the following procedures.

1. Remove HT-2000™ or PETRO-GARD®220 from reservoir and add CC-2208 Carbon Clean to reservoir ½ full
2. Apply cleaner several revolutions until the cleaner is gone (approximately 3 to 4 revolutions).
3. Air Blast the chain several revolutions
4. Plow the track with scraper
5. Run oven an additional 3 hours at 300°F to ensure cleaner is evaporated from chain; then resume to operating temperatures.

III. General OEM Daily Inspections for the applicator and chain:

1. Make certain the nozzles are not clogged, correctly positioned and have the correct pressure setting for injecting oil.

2. Check if the oil is hitting the correct target points on the chain at the various bake times (on both sides of the chain).
3. Visually inspect the chain and monitor amperage draw and lubrication cycles.
4. If schedules permit, air blast the chain and plow the track on all down days.

HANDLING PRACTICES:

For information on the safe handling and use of this product, refer to the Material Safety Data Sheet.
For more information and availability, call (630) 513-6350.

SUPPLEMENT DOCUMENTS:

HT-2000™ Technical Data Sheet
PETRO-GARD® 220
Technical Bulletin Air Blast Station
Application Report CC-2208 Carbon Clean